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检验报告

Test Report



福建省产品质量检验研究院

Fujian Inspection and Research Institute for Product Quality (FQII)

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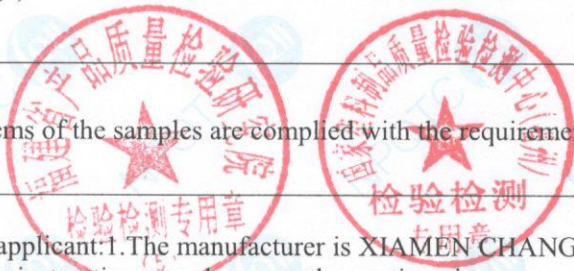
Fujian Inspection and Research Institute for Product Quality(FQII)
National Quality Inspection Testing Center of Plastic Product(Fuzhou)
TEST REPORT

NO.: (2024)GSJ-X1212Y

DATE:2024-06-17

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Applicant: Name: XIAMEN CHANGSU INDUSTRIAL CO., LTD Address: NO.268.WENGJIAO ROAD, HAICANG DISTRICT, XIAMEN, CHINA Phone No.:/ Fax No.:/ Post Code:361026 E-mail:/	Sample: Name: BOPA FILM-simultaneous stretching Trade Mark:/ Type/Model: 210mm×0.015mm Sample grade:/ Batch number:/ Production Date:/ Manufacturer:/ Amount:200g Date Received:2024-06-05 State Received: The samples are fit for the requests of testing.
Test Specification(s)	GB4806.7-2023 <i>National standards for food safety Plastic materials and products for food contact</i>
Test Results	(See next page)
Conclusion	The tested items of the samples are complied with the requirement of GB4806.7-2023.
Note	Provided by applicant:1.The manufacturer is XIAMEN CHANGSU INDUSTRIAL CO., LTD.; 2.Other instructions are shown on the continuation page.
Test Date	2024-06-05~2024-06-17
Test Location	Mawei base



陈植

张兵

郑岩

Approved by:

Checked by :

Tested by:

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Inspection Item		Unit	Technical Index	Inspection Result
Overall migration	10% ethanol (volume fraction), reflux 2h, then 40°C,10d	mg/dm ²	≤10	4
	4% acetic acid (volume fraction), reflux 2h, then 40°C,10d		≤10	5
	95% ethanol (volume fraction) (vegetable oil substitution) reflux 2h, then 40°C,10d		≤10	4
Potassium permanganate consumption (water), 60°C, 2h		mg/kg	≤10	1
Heavy metal by Pb (4% acetic acid) (volume fraction), 60°C, 2h			≤1	<1
Caprolactam migration	10% ethanol (volume fraction), reflux 8h, then 60°C,10d	mg/kg	≤15	Not detected (log:1.0)
	4% acetic acid (volume fraction), reflux 8h, then 60°C,10d		≤15	Not detected (log:1.0)
	95% ethanol (volume fraction) (vegetable oil substitution), reflux 8h, then 60°C,10d		≤15	Not detected (log:1.0)
Sensory requirement	Sense	/	The color is normal, no peculiar smell, no impurity, etc.	Pass
	Soaking solution	/	The liquid was not turbid, precipitation, odour and other sensory deterioration	Pass

Remark:

- 1.No colorants were added,CAS Number:25038-54-4;
2. Anticipated contact food: All food types;
3. Use condition :121°C sterilization 120min,storage at room temperature for ≥180d;
- 4.S/V unknown when expected or actual used;
- 5.Sample usage:disposable.

*****End of Test Report*****